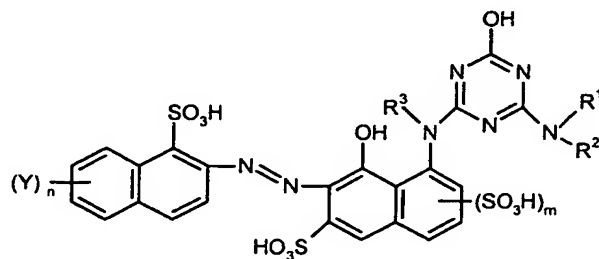


ABSTRACT  
MONOAZO COMPOUNDS AND INKS CONTAINING THEM

A compound of Formula (1) and salts thereof:



Formula (1)

wherein:

R<sup>1</sup> and R<sup>3</sup> are each independently H or optionally substituted alkyl; R<sup>2</sup> is optionally substituted alkyl;

Y is OH, CO<sub>2</sub>H, SO<sub>3</sub>H or PO<sub>3</sub>H<sub>2</sub>; and

n and m each independently have a value of 0 or 1;

provided that the compound of Formula (1) is free from fibre reactive groups. Also an ink-jet printing ink, an ink-jet printing process, a printed material and an ink jet printer cartridge.